



RAUNAQ
TRUSTED STEEL

S355QL – Technical Datasheet

1. Chemical & Mechanical Properties

A. Chemical Composition

| Element | % Composition |
|-----------------|---------------|
| Carbon (C) | ≤ 0.20% |
| Silicon (Si) | ≤ 0.80% |
| Manganese (Mn) | ≤ 1.70% |
| Phosphorus (P) | ≤ 0.020% |
| Sulphur (S) | ≤ 0.010% |
| Chromium (Cr) | ≤ 0.30% |
| Nickel (Ni) | ≤ 0.80% |
| Molybdenum (Mo) | ≤ 0.50% |

B. Mechanical Properties

| Property | Value |
|-----------------------|--------------------|
| Yield Strength (YS) | ≥ 355 MPa (≤50 mm) |
| Tensile Strength (TS) | 470 – 630 MPa |
| Elongation | ≥ 22% |
| Impact Test | ≥ 27 J at -40 °C |

2. Equivalent / Alternative Grades

| Standard | Grade | YS (MPa) | TS (MPa) | Impact |
|-----------|------------|----------|----------|-----------------|
| ASTM A709 | HPS 50W | 345 | 485–620 | ≥ 27 J @ -40 °C |
| ISO 630-6 | S355Q | 355 | 470–630 | ≥ 27 J @ -40 °C |
| JIS G3106 | SM490YB-QT | 355 | 490–610 | ≥ 27 J @ -40 °C |

3. Common Applications

- Bridges and flyovers
- Building structures

- Cranes and lifting equipment
- Offshore platforms

4. Standard Conformance

EN 10025-6:2004 + A1:2009 – Quenched and tempered structural steel.

"S" denotes structural, "355" minimum yield (MPa), "Q" quenched & tempered, "L" -40 °C impact test.

5. Disclaimer

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